## **12 MONTH LOLER INSPECTION**



## **RECORD OF THOROUGH EXAMINATION OF PLANT & EQUIPMENT**

This certificate has been issued following a Thorough Examination under LOLER and PUWER 1998 statutory requirements and certifies that no official repairs have been identified or that any critical repairs noted on the Report of Thorough Examination have been rectified and that the equipment detailed is safe to continue in use.

Description of Equipment & Manufacturer:	Liebherr 924
Identification Marks / Serial Number:	K130283
Plant No:	Giga L-0283
Machine Hours:	36
Name and Address of Equipment Owner:	PHILIP SHOVLIN PLANT HIRE LTD BROOK BUSINESS COMPLEX BENNETT STREET WEST GORTON M12 5AU United Kingdom
Machine Location:	AJH
S.W.L/W.L.L:	BP-10T ALP-7.5T QH-10.5T
Advisory Defects:	None
Date of Last Thorough Inspection & Number:	N/A
Date of Thorough Inspection:	21/06/2023
DATE OF EXPIRY:	21/06/2024

## **Declaration:**

I hereby declare that the equipment in this record was thoroughly examined in accordance with the appropriate provisions and found free from any defect likely to affect safety other than those listed on 21/06/2023

Engineer: John Holding	J. Holden
Approver: James Stewart	James Pervart

Allan J Hargreaves Plant Engineers Ltd, Longmeadow Lane, Redmarsh Industrial Estate, Thorntons Cleveleys, FY5 4JT Record No: AJH/CERT/01768 Date of Record: 21/06/2023

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## **12 MONTH LOLER INSPECTION**

Date:	21/06/2023	
Customer:	PHILIP SHOVLIN PLANT HIRE LTD	
Machine:	Liebherr 924	
Serial No:	K130283	
Plant No:	Giga L-0283	
POV No:	99709 950009-9	
Machine Hrs:	36	
Location of Inspection:	AJH	



Service Point	Result	Remarks
1. Cleanliness of Machine	PASS	
2. Visually - Structure damage or cracking/corrosion	PASS	
3. Pivoting joints between bucket & dipper arm, the dipper arm and boom, boom and machine, for	PASS	
wear, corrosion, security, evidence of lubrication		
4. Operate and examine any telescopic extensions on the boom and dipper for wear and security	N/A	
5. Check flexible hydraulic hoses for damage/leakage.	PASS	
6. Check hydraulic cylinders for leakage, corrosion on the rods and alignment.	PASS	
7. Inspect Quick Hitch for wear, security and lubrication. STATE SWL & S/NO:	PASS	BP-10T ALP-7.5T QH-10.5T
8. Check slewing mechanism for security and wear during operation of slew motion on full range	PASS	
of movements and during change of reach of bucket. Check slew brake operation.		
9. Check chassis of vehicle for cracks, damage, corrosion.	PASS	
10. Check excavator arm or shovel loader arms for wear of pins and bushes.	PASS	
11. Check means of access to ensure ladders, walkways, handrails/hand holds are complete and	PASS	
secure		
12. Check tracks for wear, tension, sprockets and rollers (Tyre wear and Wheel nut torque /	N/A	
condition)		
13. Check steering mechanism for evidence of appropriate lubrication, security, damage and wear	PASS	
by visual examination during operation.		
14. Check braking mechanisms for wear & adjustment, security, damage and functionality checked	PASS	
during operation.		
15. Check engine covers and guards to ensure that access to trapping points is prevented.	PASS	
16. Check oil and other fluid levels ensuring condition and level of fluid.	PASS	
17. Visual check to ensure the fixing for driver's seat and restraint (where fitted) are in place.	PASS	
18. Functional test of control levers for excessive wear, smoothness of operation and visual check	PASS	
for identification and means to prevent inadvertent operation		
19. Visual exam windscreen and all windows for damage which affect visibility.	PASS	
20. Check function of electrical equipment, wipers, washers, horn, lights etc.	PASS	
21. Check full operation of machine to ensure all motions operate smoothly and effectively	PASS	
without excessive play. Servo and manipulator motion cut		
22. Check RCI System for operation i.e. Alarms, motion cuts and interlocking. RCI system duty	PASS	
charts - check for accuracy with load cell.		
23. Check operator visibility aids are working and in good condition i.e. Mirrors, camera.	PASS	

I certify that the inspection has been completed to my satisfaction and the equipment is in a condition ready for work.

Engineer: John Holding	J. Holelu
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